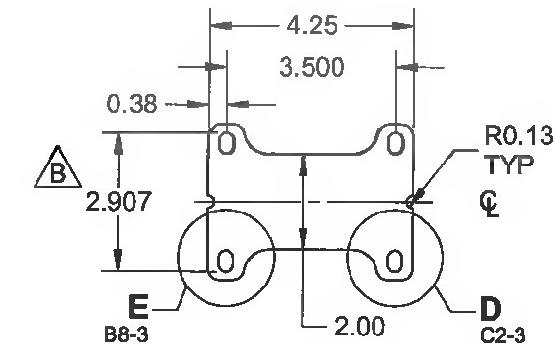
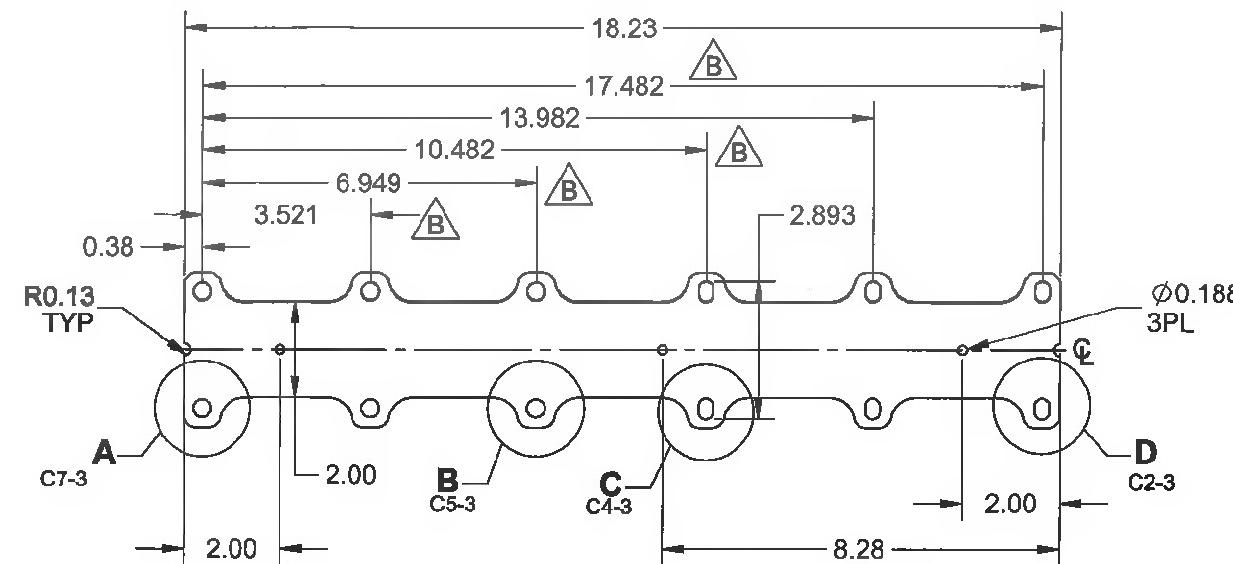
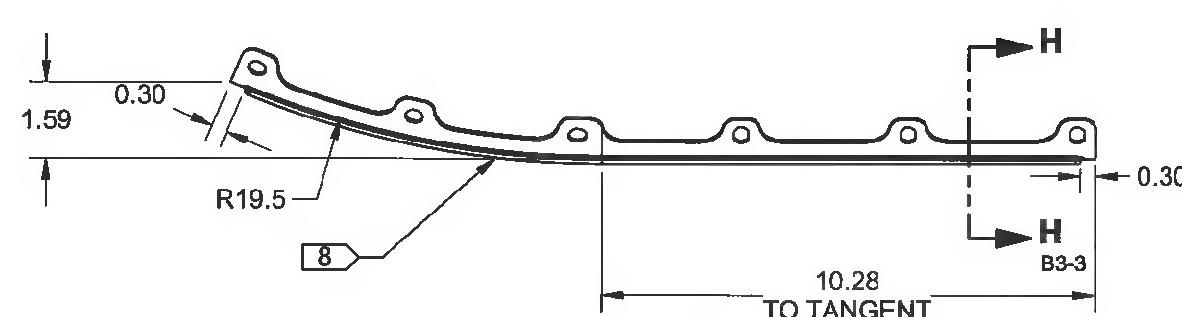
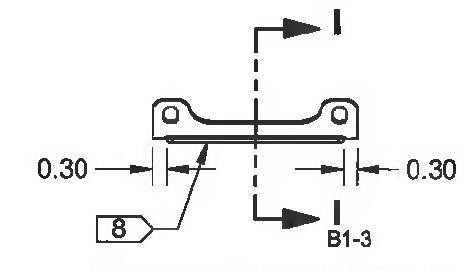


8 7 6 5 4 3 2 1

D

D

**D5622-3F FLAT PATTERN** **D5622-1F FLAT PATTERN** **D5622-1 FWD WEARPAD**  
(MAKE FROM D5622-1F)**D5622-3 MID WEARPAD**  
(MAKE FROM D5622-3F)**RELEASED**2018 NOV 30  
ECN 18-945 **NOTES:**

- 1) MATERIAL: AISI 304/316 SS SHEET, 0.063 THICK (16 GAUGE)  
PER AMS 5513 OR 5524 OR ASTM A240 OR ASME SA240  
REF DART SPEC M304S16GA
- 2) FINISH: COAT ENTIRE TOP (CONCAVE) SURFACE WITH TEXTURED COATING, 0.020-0.040 THICK, PER DART QSI 005 SECTION 4.9
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5622-X" USING FINE POINT PERMANENT INK MARKER PER DART QSI 044 SECTION 6.1
- 7) WEIGHT: D5622-1 = 1.01 lbs, D5622-3 = 0.22 lbs
- 8) APPLY HARD SURFACING WELD BEAD 0.06-0.13 THICK USING 8259 ROD PER QSI 004 SECTION 4.5 (AUTOMATED WELDING) OR  
APPLY HARD SURFACING WELD BEAD 0.06-0.13 THICK USING 2059B ROD PER QSI 004 SECTION 4.1 (MANUAL WELDING)
- 9) ALL NONDIMENSIONED FEATURES PER CAD FILES D5622-1F\_REV.B.DXF & D5622-3F\_REV.B.DXF

**APPROVED**

B	-1/-3/-5/-7 MATERIAL THICKNESS 16 GAUGE WAS 18 GAUGE; UPDATED -1F-3F/-5F/-7F DIMENSIONS	SAD	18.11.07
A	NEW ISSUE	WK	18.04.18
REV.	DESCRIPTION		
DESIGN	WK		
DRAWN	SAD		
CHECKED	RF		
MFG. APPR.	DD		
APPROVED	VS		
DE APPR.	DS		
DATE	18.11.07	SCALE	
		TITLE	WEARPAD
		NTS	
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		NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT	
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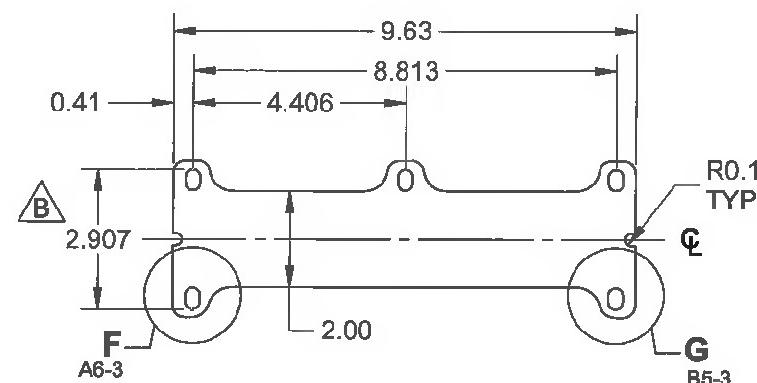
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A

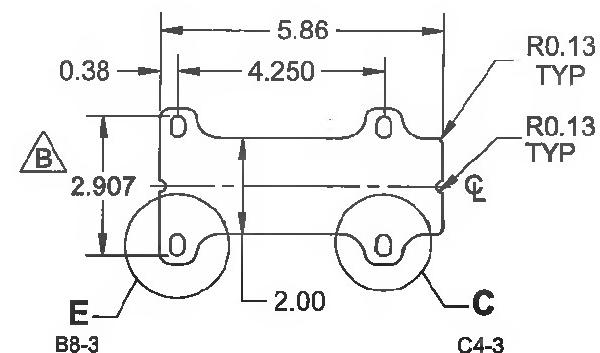
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D

D



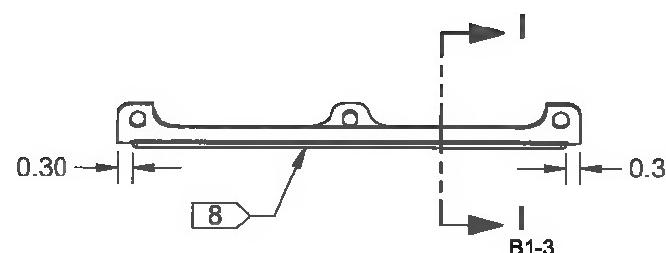
D5622-5F FLAT PATTERN ▲B



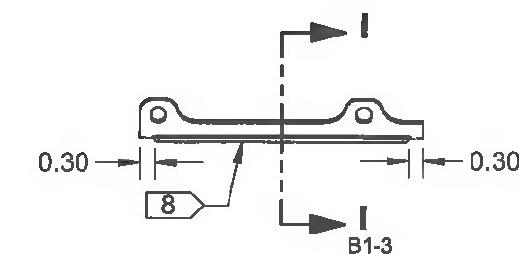
D5622-7F FLAT PATTERN ▲B

C

C



D5622-5 AFT WEARPAD  
(MAKE FROM D5622-5F)



D5622-7 AFT WEARPAD  
(MAKE FROM D5622-7F)

B

B

▲B NOTES:

- 1) MATERIAL: AISI 304/316 SS SHEET, 0.063 THICK (16 GAUGE)  
PER AMS 5513 OR 5524 OR ASTM A240 OR ASME SA240  
REF DART SPEC M304S16GA
- 2) FINISH: COAT ENTIRE TOP (CONCAVE) SURFACE WITH TEXTURED COATING, 0.020-0.040 THICK, PER DART QSI 005 4.9
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5622-X" USING FINE POINT PERMANENT INK MARKER PER, DART QSI 044 SECTION 6.1
- 7) WEIGHT: D5622-5 = 0.48 lbs, D5622-7 = 0.30 lbs
- 8) APPLY HARD SURFACING WELD BEAD 0.06-0.13 THICK USING 8259 ROD PER QSI 004 SECTION 4.5 (AUTOMATED WELDING) OR  
APPLY HARD SURFACING WELD BEAD 0.06-0.13 THICK USING 2059B ROD PER QSI 004 SECTION 4.1 (MANUAL WELDING)
- 9) ALL NON DIMENSIONED FEATURES PER CAD FILES D5622-5F\_REV.B.DXF & D5622-7F\_REV.B.DXF

APPROVED

DESIGN DRAWN	WK SAD	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	RF	DRAWING NO.
MFG. APPR.	DD	REV. B D5622
APPROVED	VS	SHEET 2 OF 3
DE APPR.	DS	SCALE WEARPAD NTS
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RELEASED  
2018 NOV 30 gp

8 7 6 5 4 3 2 1

